



# WD10C278-15 Marine propulsion engine

**WEICHAI**

## Basic engine specifications

|   |                                |
|---|--------------------------------|
| Rating .....  | P1                             |
| Rated power-kW .....  | 205                            |
| Rated speed-rpm .....   | 1500                           |
| Overload power-kW .....   | 226                            |
| Overload speed-rpm .....  | 1548                           |
| Rated power tolerance-% .....   | ±3                             |
| Low idle speed -rpm .....   | 650                            |
| High idle speed-rpm .....   | 1650                           |
| Nº of Cylinders / Valves .....  | 6/12                           |
| Cylinders arrangement .....   | In-line                        |
| Thermodynamic cycle .....   | 4 stroke                       |
| Bore × Stroke-mm(in) .....  | 126×130 (4.96×5.12)            |
| Compression ratio .....   | 17:1                           |
| Displacement-L(in³) .....   | 9.726 (593.5)                  |
| Fuel system .....   | Mechanical                     |
| Injection system .....  | Direct injection               |
| Aspiration .....  | Turbocharged and aftercooled   |
| Flywheel housing/Flywheel/N° of teeth on flywheel ring gear(standard) ..... | SAE 1/14"/136                  |
| Flywheel housing/Flywheel/N° of teeth on flywheel ring gear(optional) ..... | /                              |
| Firing order .....  | 1-5-3-6-2-4                    |
| Rotation(from flywheel end) .....   | Counterclockwise               |
| Overall dimensions(L×W×H)-mm(in) .....                                      | 1532×814×1076 (60.3×32.0×42.4) |
| Dry weight-kg(lb) .....   | 1056 (2328)                    |
| Wet weight-kg(lb) .....   | 1151 (2537)                    |
| Max. output power of front end-kW(Ps) .....                                 | 130.33 (177.2)                 |
| Emission compliance .....   | IMO Tier II                    |
| Lifting cylinder height- m(ft) .....  | 1 (3.28)                       |

## Rating definitions

### Continuous Duty (P1)

The engine can run at full load continuously. The average load factor is 70% to 100%. Annual working time is recommended but not limited to 5000h~8000h.

### Heavy Duty (P2)

The engine can run at full load for 8h every 12h. The average load factor is 40% to 80%. Annual working time is recommended but not limited to 5000h.

### Intermittent Duty (P3)

The engine can run at full load for 4h every 12h. The average load factor is 40% to 80%. Annual working time is recommended but not limited to 3000h.

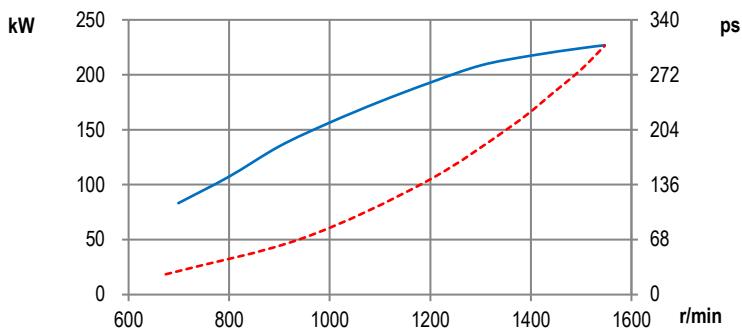
### Light Duty (P4)

The engine can run at full load for 2h every 8h. The average load factor is about 60%. Annual working time is recommended but not limited to 1000h.

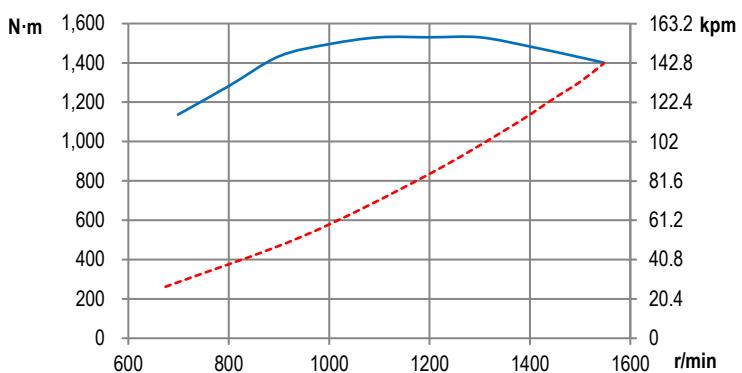
### High Performance Duty (P5)

The engine can run at full load for 0.5h every 5h. The average load factor is about 60%. Annual working time is recommended but not limited to 500h.

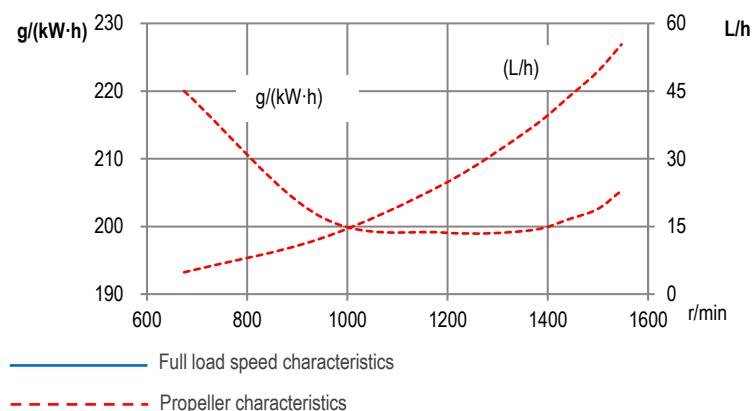
## Power



## Torque



## Fuel consumption





## Air intake system

|   |               |
|---|---------------|
| Intake air flow-m <sup>3</sup> /min(cfm) .....                        | 13.3 (474.3)  |
| Max. allowable intake air restriction- kPa(in H <sub>2</sub> O) ..... | 7 (28.1)      |
| Intake air temperature up to-°C(°F) .....                             | 55±5 (131±41) |
| Heat rejection to atmosphere-kW(BTU/min) .....                        | 24.4(1387.6)  |

## Cooling system

|  |                    |
|--|--------------------|
| Coolant capacity of the engine-L(gal) .....              | 73(16.06)          |
| Max. sea water strainer mesh hole diameter- mm(in) ..... | 2 (0.08)           |
| Sea water pump flow-m <sup>3</sup> /h(gal/h) .....       | 20 (4400)          |
| Head of sea water pump -m(ft) .....                      | 15(49.212)         |
| Max. self-priming height of sea water pump- m(ft) .....  | 2(6.5616)          |
| Expansion tank pressure cap- kPa(psi) .....              | 50(7.3)            |
| Heat dissipating to heat exchanger- kW(BTU/min) .....    | 109.2(6210.2)      |
| Coolant flow-m <sup>3</sup> /h(gal/h) .....              | /()                |
| Temperature range of engine outlet -°C(°F) .....         | 61~95(141.8~203)   |
| Temperature range of thermostat- °C(°F) .....            | 71~86(159.8~186.8) |

## Exhaust system

|   |                |
|---|----------------|
| Exhaust flow-m <sup>3</sup> /min(cfm) .....                   | 37.0 (1320.71) |
| Max. exhaust back pressure-kPa(in H <sub>2</sub> O) .....     | 6 (24.10)      |
| Max. exhaust temperature before turbocharger- °C(°F) .....    | / (/)          |
| Max. exhaust temperature after turbocharger- °C(°F) .....     | 550(1022)      |
| Max. bending moment of turbocharger flange- N·m(ft·lbs) ..... | 19(14.0)       |
| Exhaust smoke-FSN .....                                       | ≤2.0           |

## Lubricating system

|   |                          |
|---|--------------------------|
| Max. install angle(forward-aft) .....                       | 10°                      |
| Max. install angle(athwart ship) .....                      | 15°                      |
| Max. operating angle(forward-aft) .....                     | 30°                      |
| Max. operating angle(athwart ship) .....                    | 30°                      |
| Sump type .....   | Wet                      |
| Oil capacity Low/High-L(gal) .....                          | 19/24 (4.18/5.28)        |
| Oil consumption -g/(kW·h) .....                             | ≤0.3                     |
| Oil flow- L/min(gal/min) .....                              | /()                      |
| Oil pressure of idle speed- kPa(in H <sub>2</sub> O) .....  | 100~250(401.6~1003.9)    |
| Oil pressure of rated speed- kPa(in H <sub>2</sub> O) ..... | 330~550(1325.19~2208.66) |

## Fuel system

|   |             |
|---|-------------|
| Fuel flow supply line- L/h(gal/h) .....   | 49.7 (10.9) |
| Fuel flow return line- L/h(gal/h) .....   | /()         |
| Max. Allowable fuel supply restriction -kPa(in H <sub>2</sub> O) .....                    | 18 (72.3)   |
| Fuel supply restriction on engine-kPa(in H <sub>2</sub> O) .....                          | 10 (40.2)   |
| Allowable fuel restriction of shipyard supplied components-kPa(in H <sub>2</sub> O) ..... | 8 (32.1)    |
| Max. fuel return restriction-kPa(in H <sub>2</sub> O) .....                               | 22 (88.4)   |
| Max. self-priming height of fuel delivery pump-m(ft) .....                                | 1 (3.28)    |
| Max. fuel inlet temperature- °C(°F) .....   | 50 (122)    |
| Max. fuel inlet pressure- kPa(in H <sub>2</sub> O) .....                                  | 0(0)        |

## Starting system

|   |            |
|---|------------|
| Electrical system voltage(2-pole)-V ..... | 24         |
| Electric starter power-kW(Ps) .....       | 7.5 (10.2) |
| Recommended battery capacity- A·h .....   | 165×2      |
| Alternator working current-A .....        | 55/35      |

## Security parameters

|   |           |
|---|-----------|
| Alarm speed-rpm .....                   | 1725      |
| Shut down speed-rpm .....               | 1800      |
| Alarm oil pressure-MPa .....            | 0.12      |
| Shut down oil pressure-MPa .....        | 0.08      |
| Alarm oil temperature- °C(°F) .....     | 105(221)  |
| Alarm coolant temperature- °C(°F) ..... | 97(206.6) |

## Noise

|                         |       |
|-------------------------|-------|
| Noise(SPL)- dB(A) ..... | 110.9 |
|-------------------------|-------|

## General remarks

- The origin of coordinates is at the center of the flywheel housing back end surface. X axis directs from flywheel to front, Z axis directs vertical up, Y axis direction is defined by right-hand rule.
- All ratings are based on operating conditions under ISO 8665, ISO 3046-1.
- Curves represent net engine performance in accordance with ISO 3046/1 with standard accessories such as fuel injection pump, water pump and L.O. pump under the condition of 25°C/77°F ambient temperature, 100kPa[29.612 in Hg] barometric pressure, 30% relative humidity and 25°C/77°F raw water temperature at inlet.

@2021 Weichai

All rights reserved.

Materials and specifications are subject to change without notice.