# WEICH

## **Basic engine specifications**

Rating ·····P1
Rated power-kW ······ 220
Rated speed-rpm ·····2100
Overload power-kW ······ 242
Overload speed-rpm ······2168
Rated power tolerance-%·····±3
Low idle speed -rpm 650
High idle speed-rpm 2310
Nº of Cylinders / Valves ·····6/12
Cylinders arrangement In-line
Thermodynamic cycle4 stroke
Bore × Stroke-mm(in) 126×130 (4.96×5.12)
Compression ratio 17:1
Displacement-L(in <sup>3</sup> )
Fuel system Mechanical
Injection system Direct injection
AspirationTurbocharged and aftercooled
Flywheel housing/Flywheel/N° of teeth on flywheel ring gear(standard)
SAE 1/14"/136
Flywheel housing/Flywheel/N° of teeth on flywheel ring gear(optional)·····/
Firing order
Rotation(from flywheel end) Counterclockwise
Overall dimensions(L×W×H)-mm(in) 1532×814×1076 (60.3×32.0×42.4)
Dry weight-kg(lb)
Wet weight-kg(lb)
Max. output power of front end-kW(Ps)
Emission compliance IMO Tier II
Lifting cylinder height- m(ft) ······1 (3.28)

# **Rating definitions**

### Continuous Duty (P1)

The engine can run at full load continuously. The average load factor is 70% to 100%. Annual working time is recommended but not limited to 5000h~8000h.

#### Heavy Duty (P2)

The engine can run at full load for 8h every 12h. The average load factor is 40% to 80%. Annual working time is recommended but not limited to 5000h.

#### Intermittent Duty (P3)

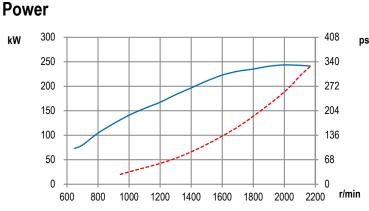
The engine can run at full load for 4h every 12h. The average load factor is 40% to 80%. Annual working time is recommended but not limited to 3000h.

### Light Duty (P4)

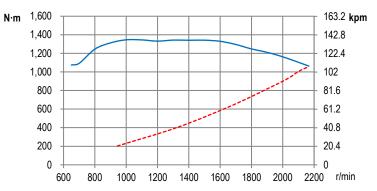
The engine can run at full load for 2h every 8h. The average load factor is about 60%. Annual working time is recommended but not limited to 1000h.

#### High Performance Duty (P5)

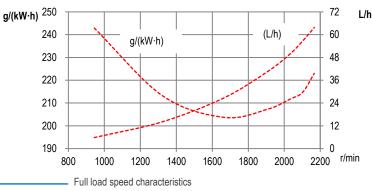
The engine can run at full load for 0.5h every 5h. The average load factor is about 60%. Annual working time is recommended but not limited to 500h.







## **Fuel consumption**



---- Propeller characteristics



# WD10C300-21 Marine propulsion engine

# WEICHM

# Air intake system

Intake air flow-m³/min(cfm) ······ 19.4 (	692.5)
Max. allowable intake air restriction- kPa(in H <sub>2</sub> O) ······7	(28.1)
Intake air temperature up to-°C(°F)····· 55±5 (13	1±41)
Heat rejection to atmosphere-kW(BTU/min)	586.7)

# **Cooling system**

Coolant capacity of the engine-L(gal) 73(16.06)
Max. sea water strainer mesh hole diameter- mm(in)
Sea water pump flow-m <sup>3</sup> /h(gal/h) ······ 18 (3960)
Head of sea water pump -m(ft) ······ 17(55.7736)
Max. self-priming height of sea water pump- m(ft) 2(6.5616)
Expansion tank pressure cap- kPa(psi)
Heat dissipating to heat exchanger- kW(BTU/min)129.6(7370.4)
Coolant flow-m <sup>3</sup> /h(gal/h)·····/(/)
Temperature range of engine outlet -°C(°F) ······ 61~95(141.8~203)
Temperature range of thermostat-°C(°F)······71~86(159.8~186.8)

## Exhaust system

Exhaust flow-m <sup>3</sup> /min(cfm)·····	53.5 (1910.70)
Max. exhaust back pressure-kPa(in H <sub>2</sub> O) ······	6 (24.10)
Max. exhaust temperature before turbocharger-°C(°F) ·······	·····/ (/)
Max. exhaust temperature after turbocharger-°C(°F)	550(1022)
Max. bending moment of turbocharger flange- N·m(ft·lbs) ······	
Exhaust smoke-FSN ·····	≤2.0

# Lubricating system

Max. install angle(fore-aft) ······10°
Max. install angle(athwart ship)15°
Max. operating angle(fore-aft)
Max. operating angle(athwart ship)
Sump type ······ Wet
Oil capacity Low/High-L(gal)
Oil consumption –g/(kW⋅h) ·····≤0.3
Oil flow- L/min(gal/min) ······/ (/)
Oil pressure of idle speed- kPa(in H <sub>2</sub> O) 100~250(401.6~1003.9)
Oil pressure of rated speed- kPa(in H <sub>2</sub> O) 330~550(1325.19~2208.66)

# **Fuel system**

Fuel flow supply line- L/h(gal/h)
Fuel flow return line- L/h(gal/h)·····/ (/)
Max. Allowable fuel supply restriction -kPa(in H <sub>2</sub> O)······ 18 (72.3)
Fuel supply restriction on engine-kPa(in H <sub>2</sub> O) ······ 10 (40.2)
Allowable fuel restriction of shipyard supplied components-kPa(in $H_2O) \cdots 8 \ (32.1)$
Max. fuel return restriction-kPa(in H <sub>2</sub> O) ······ 22 (88.4)
Max. self-priming height of fuel delivery pump-m(ft) 1 (3.28)
Max. fuel inlet temperature-°C(°F) 50 (122)
Max. fuel inlet pressure- kPa(in H <sub>2</sub> O)······0(0)

# Starting system

Electrical system voltage(2-pole)-V24
Electric starter power-kW(Ps) 7.5 (10.2)
Recommended battery capacity- A·h······165×2
Alternator working current-A

# Security parameters

Alarm speed-rpm	2415
Shut down speed-rpm ·····	2520
Alarm oil pressure-MPa ·····	0.12
Shut down oil pressure-MPa	
Alarm oil temperature-°C(°F) ·····	105(221)
Alarm coolant temperature-°C(°F) ·····	

## Noise

Noise(SPL)- dB(A) 110.9
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# **General remarks**

- The origin of coordinates is at the center of the flywheel housing back end surface. X axis directs from flywheel to front, Z axis directs vertical up, Y axis direction is defined by right-hand rule.
- All ratings are based on operating conditions under ISO 8665, ISO 3046-1.
- Curves represent net engine performance in accordance with ISO 3046/1 with standard accessories such as fuel injection pump, water pump and L.O. pump under the condition of 25°C/77°F ambient temperature, 100kPa[29.612 in Hg] barometric pressure, 30% relative humidity and 25°C/77°F raw water temperature at inlet.

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