WEICHAI pursues an active policy of product development and improvement. For this reason the company reserves the right to change specifications without prior notice.

Contact your local dealer for more information regarding WEICHAI engine and optional equipment/accessories



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Reliable Durable Powerful

Technical Data					
Engine designation	X6170ZC450-2	X6170ZC540-2	X6170ZC580-3	X6170ZC620-4	X6170ZC818-5
Rated power(HP/kW)	450/330	540/397	580/426	620/456	818/601
Speed(rpm)	1200	1200	1350	1500	1500
Power class			P1		
Min. fuel consumption (g/kW.h)			195		
No. of cylinders	in-line 6				
Description	4-cycle, direct-injected, turbocharged diesel engine with air cooler				
Bore/Stroke, mm (in)	170/200(6.69/7.87)				
Displacement, L (in³)	27.24(1661.9)				
Compression ratio	15:1				
Dry weight, kg (lb)	3100(6836)				
Emission compliance			IMO Tier II		
Firing order			1-5-3-6-2-4		
Idle speed(r/min)	500	500	550	600	600
Flywheel housing/Flywheel		S	SAE 0 [#] /14 [#] , 16 [#] or 18 [#]		
Recommended fuel to conform to	ASTM-D975: 1		NATO CODES F54/F A2; W-F-800C:DF-F-	F57/F76; GB252 0/-10 A,DF-1,DF-2	0/-20/-35/-50;
Other engine models	X6170ZC300-	1/X6170ZC350-1/X617	70ZC408-1/X6170ZC4	80-2/X6170ZC520-2/	K6170ZC450-1

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Rating	Time at full load	Mean engine load factor	Annual working time	Cruising speed	Typical applications
P1 Continuous Duty	unlimited	80% ~ 100%	5000h to 7000h	unlimited	Trawlers, Freighters, Dredgers, Ferries, Local carrier, Barge
P2 Heavy Duty	8h per 12h	30% ~ 80%	3000h to 5000h	unlimited	Passengers boats, Harbour tug boats, Coaster, Tuna boat ,Seiner, Oceanographic research vessels
P3 Intermittent Duty	2h per 12h	70%	1000h to 3000h	90%	Fishing crafts, Pilot boat, Commercial pleasure crafts, Fire fighting boat
P4 High Output Dut	y 1h per 12h	60%	< 1000h	80%	Patrol boat,Life boat
P5 Light Duty	1h per 12h	< 30%	< 500h	80%	Leisure yachts

Power Definition

Standard ISO 3046/1 - 1995 (F)

Reference conditions

Ambient temperature 25 °C / 77 °F

Barometric pressure 100 kPa

Relative humidity 30%

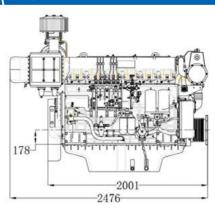
Raw water temperature 25 °C / 77 °F

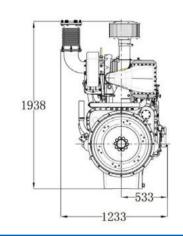
Fuel oil

Relative density 0.840 ± 0.005 g/ml Lower calorific power 42,700 kJ/kg Consumption tolerance 0 ± 5 % Inlet limit temperature 35 °C / 95 °F Our ratings also comply with classification societies maximum temperature definition without power derating.

Ambient temperature 45 °C / 113 °F Raw water temperature 32 °C / 90 °F

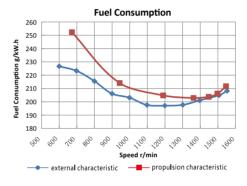
Engine Dimensions



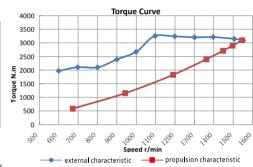


Connections		
Raw water inlet	Ø 120 mm	
Raw water outlet	Ø 120 mm	
Fuel inlet	Ø 18 mm	
Fuel outlet	Ø 14 mm	
Exhaust	Ø 208 mm	

Performance Curces (X6170ZC620-4)







Technical Description

Cylinder block

 Gantry cylinder block and spherical crankshaft box, light weight and high rigidity, structural optimization design gives more potential for internal combustion pressure increase

Crankshaft

 Nodular iron crankshaft has enhanced strength and good balance, 6 counterweights design to reduce the moment of inertia, ensure the responsiveness under any complex operating condition

Piston

• Internal lubricate oil gallery design, three piston rings and gap on the bottom to reduce oil consumption

Connecting rod

• Oblique incision structure, good rigidity, light weight and small moment of inertia which decrease mechanical load effectively and to increase the reliability

Heat exchanger

• High cooling efficiency and sensitive temperature control, the cooling core has multiple materials and could be disassembled solely, easy maintenance, can meets the requirements of inland and sea-going application

Centrifugal water pump

• Forced cooling, mass flow, high cooling efficiency, multiple material vanes

Electrical starter

 High-power pre-engaged electrical starter, double wire system, starts power reach up to 11kW

Air starter

• High-power pre-engaged air starter, output power reach up to 7-17kW, ensure the engine can start easily in various ambient condition

