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8170 MARINE PROPULSION POWER

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Technical Data

Engine designation	8170ZC720-2	8170ZC818-3	8170ZC1000-5
Rated power(HP/kW)	720/530	818/601	1000/735
Speed(rpm)	1200	1350	1500
Power class		P1	
Min. fuel consumption (g/kW.h)		195	
No. of cylinders		in-line 8	
Description	4-stroke, direct-injected, turbocharged diesel engine with charge air cooler		
Bore/Stroke, mm (in)	170/200(6.69/7.87)		
Displacement, L (in ³)	36.32(2215.9)		
Compression ratio	15:1		
Dry weight bobtail, kg (lb)	3800(8379)		
Emission compliance	IMO Tier II		
Firing order	1-6-2-4-8-3-7-5		
Idle speed(r/min)	500	550	600
Flywheel housing/Flywheel	SAE 0 [#] /14 [#] ,16 [#] or18 [#]		
Recommended fuel to conform to	ASTM-D975: 1-D、2-D; DIN51601; NATO CODES F54、F57、F76; GB252 0、-10、-20、-35、-50; BS2869: A1、A2 (Under the circumstance of A2, pay attention to the sulphur content) ; W-F-800C:DF-A,DF-1, DF-2		
Other engine models	8170ZC600-1		

Class Definition

Rating	Time at full load	Mean engine load factor	Annual working time	Cruising speed	Typical applications
P1 Continuous Duty	unlimited	80% ~ 100%	5000h to 7000h	unlimited	Trawlers, Freighters, Dredgers, Ferries, Local carrier, Barge
P2 Heavy Duty	8h per 12h	30% ~ 80%	3000h to 5000h	unlimited	Passengers boats, Harbour tug boats, Coaster, Tuna boat ,Seiner, Oceanographic research vessels
P3 Intermittent Duty	2h per 12h	70%	1000h to 3000h	90%	Fishing crafts, Pilot boat, Commercial pleasure crafts, Fire fighting boat
P4 High Output Duty	1h per 12h	60%	< 1000h	80%	Patrol boat, Life boat
P5 Light Duty	1h per 12h	< 30%	< 500h	80%	Leisure yachts

Power Definition

Standard ISO 3046/1 - 1995 (F)

Reference conditions

Ambient temperature 25 °C / 77 °F
 Barometric pressure 100 kPa
 Relative humidity 30%
 Raw water temperature 25 °C / 77 °F

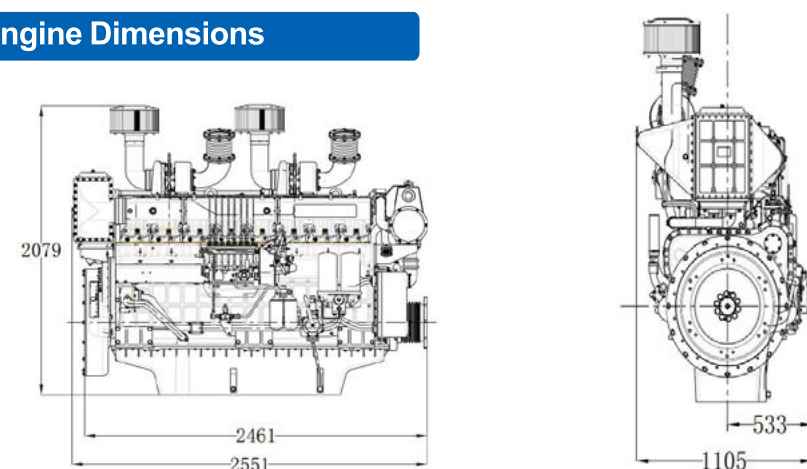
Fuel oil

Relative density 0,840 ± 0,005g/ml
 Lower calorific power 42,700 kJ/kg
 Consumption tolerance 0 ± 5%
 Inlet limit temperature 35 °C / 95 °F

Our ratings also comply with classification societies maximum temperature definition without power derating.

Ambient temperature 45 °C / 113 °F
 Raw water temperature 32 °C / 90 °F

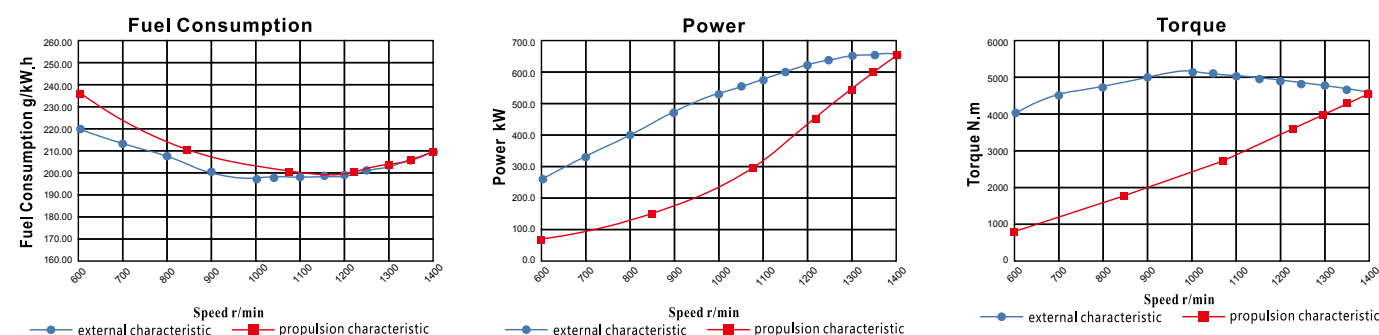
Engine Dimensions



Connections

Raw water inlet	Ø 120 mm
Raw water outlet	Ø 120 mm
Fuel inlet	Ø 18 mm
Fuel outlet	Ø 14 mm
Exhaust	Ø 208 mm

Performance Curves (8170ZC818-3)



Technical Description

Cylinder block

• Gantry cylinder block and spherical crankshaft box, light weight and high rigidity, structural optimization design gives more potential for internal combustion pressure increase.

Crankshaft

• Nodular iron crankshaft has enhanced strength and good balance, 6 counterweights design to reduce the moment of inertia, ensure the responsiveness under any complex operating condition.

Piston

• Internal lubricate oil gallery design, three piston rings and gap on the bottom to reduce oil consumption.

Connecting rod

• Oblique incision structure, good rigidity, light weight and small moment of inertia which decrease mechanical load effectively and to increase the reliability.

Heat exchanger

• High cooling efficiency and sensitive temperature control, the cooling core has multiple materials and could be disassembled solely, easy maintenance, can meets the requirements of inland and sea-going application.

Centrifugal water pump

• Forced cooling, mass flow, high cooling efficiency, multiple material vanes.

Electrical starter

• High-power pre-engaged electrical starter, double wire system, starts power reach up to 11kW.

Air starter

• High-power pre-engaged air starter, output power reach up to 7-17kW, ensure the engine can start easily in various ambient condition.

