



## Basic engine specifications

Rating .....	P1
Rated power-kW .....	698
Rated speed-rpm .....	1000
Overload power-kW .....	768
Overload speed-rpm .....	1032
Rated power tolerance-% .....	3
Low idle speed-rpm .....	400
High idle speed-rpm .....	1050
Nº of Cylinders / Valves .....	6/24
Cylinders arrangement .....	In-line
Thermodynamic cycle .....	4 stroke
Bore x Stroke-mm(in) .....	200x270 (7.87x10.63)
Compression ratio .....	13.37: 1
Displacement-L(in <sup>3</sup> ) .....	50.89 (3105.5)
Fuel system .....	Mechanical
Injection system .....	Direct injection
Aspiration .....	Turbocharged and aftercooled
Nº of teeth on flywheel ring gear .....	252
Firing order .....	1-4-2-6-3-5
Rotation(from flywheel end) .....	Clockwise
Overall dimensions(L×W×H)-mm(in) .....	2820×1465×2488 (111×58×98)
Dry weight-kg(lb) .....	6500 (14330)
Max. output power of front end-kW(ps) .....	300 (408)
Max. output torque of front end-N·m(ft-lbs) .....	2865 (1891)
Emission compliance .....	IMO Tier II

## Rating definitions

### Continuous Duty (P1)

The engine can run at full load continuously. The average load factor is 70% to 100%. Annual working time is recommended but not limited to 5000h~8000h.

### Heavy Duty (P2)

The engine can run at full load for 8h every 12h. The average load factor is 40% to 80%. Annual working time is recommended but not limited to 5000h.

### Intermittent Duty (P3)

The engine can run at full load for 4h every 12h. The average load factor is 40% to 80%. Annual working time is recommended but not limited to 3000h.

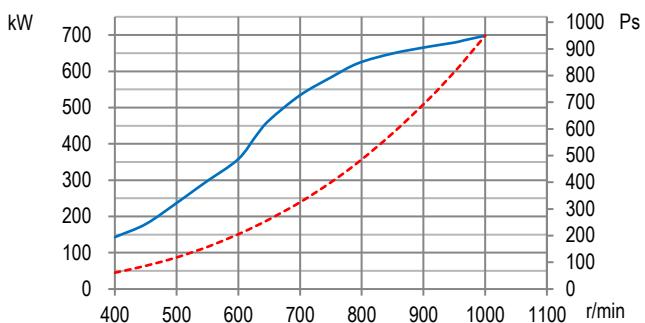
### Light Duty (P4)

The engine can run at full load for 2h every 8h. The average load factor is about 60%. Annual working time is recommended but not limited to 1000h.

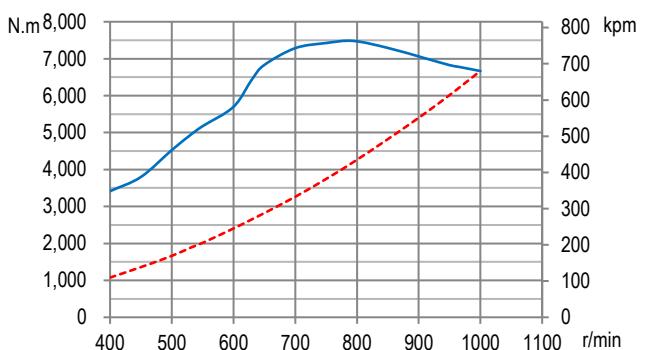
### High Performance Duty (P5)

The engine can run at full load for 0.5h every 5h. The average load factor is about 60%. Annual working time is recommended but not limited to 500h.

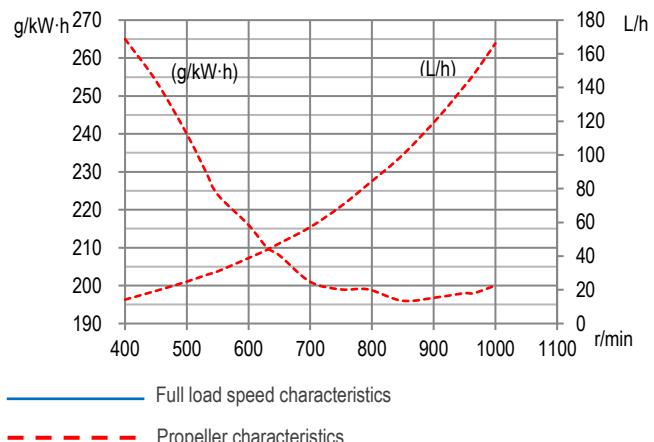
## Power



## Torque



## Fuel consumption





## Air intake system

Intake air flow-m <sup>3</sup> /min(cfm) .....	73.87 (2638.29)
Max. allowable intake air restriction-kPa(in H <sub>2</sub> O) .....	2.5 (10)
Intake air temperature up to-°C(°F) .....	60 (140)

## Cooling system

Max. sea water strainer mesh hole diameter-mm(in) .....	2 (0.08)
Sea water pump flow-m <sup>3</sup> /h(gal/min) .....	36 (159)
Head of sea water pump-m(ft) .....	36 (118)
Coolant capacity of the engine-L(gal) .....	75 (16.5)
Fresh water pump flow-m <sup>3</sup> /h(gal/min) .....	36 (132)
Head of fresh water pump-m(ft) .....	36 (118)
Min. pressure at fresh water pump inlet-kPa(in H <sub>2</sub> O) .....	20 (80)
Temperature range of thermostat-°C(°F) .....	70~80 (158~176)
Heat dissipating of cooling system-kW(BTU/min) .....	454 (25819)

## Exhaust system

Exhaust flow-kg/h(lb/h) .....	5870 (12941)
Max. exhaust back pressure-kPa(in H <sub>2</sub> O) .....	2.5 (10)
Max. exhaust temperature before turbocharger-°C(°F) .....	600 (1112)
Exhaust smoke-FSN .....	≤1.0

## Lubricating system

Max. install angle(forward-aft) .....	5°
Max. install angle(athwart ship) .....	15°
Max. operating angle(forward-aft) .....	7.5°
Max. operating angle(athwart ship) .....	22.5°
Sump type .....	Wet
Oil capacity Low/High-L(gal) .....	103/141 (22.6/31.02)
Oil consumption-g/kW·h .....	0.8
Oil flow-L/min(gal/min) .....	455 (100.1)

## Fuel system

Fuel flow supply line-L/h(gal/h) .....	500 (110)
Fuel flow return line-L/h(gal/h) .....	335 (87)
Min. Allowable fuel pressure of engine inlet-kPa(in H <sub>2</sub> O) .....	100 (402)
Max. fuel return restriction-kPa(in H <sub>2</sub> O) .....	34 (137)
Max. fuel inlet temperature-°C(°F) .....	45 (113)

## Starting system

Electrical system voltage(2-pole)-V .....	24
Electric starter power-kW(Ps) .....	31 (42)
Recommended battery capacity(5°C and above)-A.h .....	450
Recommended battery capacity(-5°C and above)-A.h .....	500
Air starter power-kW(Ps) .....	35 (46.9)
Min. pressure of air starter-MPa .....	1
Air consumed per start-Nm <sup>3</sup> .....	500

## Security parameters

Alarm speed-rpm .....	825
Shut down speed-rpm .....	863
Alarm oil pressure-MPa .....	0.2
Shut down oil pressure-MPa .....	0.15
Alarm oil temperature-°C(°F) .....	78(172)
Alarm coolant temperature-°C(°F) .....	88(190)

## Noise

Noise(LwA)-dB(A) .....	110
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## General remarks

- The origin of coordinates is at the center of the flywheel housing back end surface. X axis directs from flywheel to front, Z axis directs vertical up, Y axis direction is defined by right-hand rule.
- All ratings are based on operating conditions under ISO 8665, ISO 3046-1.
- Curves represent net engine performance in accordance with ISO 3046/1 with standard accessories such as fuel injection pump, water pump and L.O. pump under the condition of 25°C/77°F ambient temperature, 100kPa[29.612 in Hg] barometric pressure, 30% relative humidity and 25°C/77°F raw water temperature at inlet.